**Lead Time Ladder VSM
Template**

Use this map to illustrate and track lead times and cycle times across different stages to identify delays and areas for speed improvement.

For descriptions, see **VSM Icons Legend** on Page 4 of this document.

To create your own VSM, copy and paste icons from the **VSM Icons** on Page 5 of this document.

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**Lead Time Ladder VSM Template**

PRODUCTION SUPERVISOR

Market Forecast

**Lead Time Ladder VSM Template Example**

Supplier 2

Supplier 1

**2 days**

**2 days**

**1-2 days**

**3 days**

**6 minutes**

Total Lead Time: 00 Days

Value Added Time: 0:00 Minutes

*1,600*

daily schedule

daily schedule

PRODUCTION CONTROL

Monthly Forecast

Weekly

INSPECTION

**10 minutes**

Data

ASSEMBLY

3 people

Lead Time (LT) 4 hours

Production Time (PT) 10 mins.

Batch: 0

Uptime: 0%

BRANDING

*500*

Customer 1

Daily

Customer 2

Weekly Orders

3 people

Lead Time (LT) 4 hours

Production Time (PT) 6 mins.

Batch: 0

Uptime: 0%

FABRICATING

*500*

*300*

**6 minutes**

2 people

Lead Time (LT) 4 hours

Production Time (PT) 6 mins.

Batch: 0

Uptime: 0%

*300*

3 people

Lead Time (LT) 2 hours

Production Time (PT) 4 mins.

Batch: 0

Uptime: 0%

**4 minutes**

weekly schedule

daily schedule

NOTES

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Copy and paste the icons below to create your own VSM.





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